

Seal Stretcher

Instructions for Assembly and Use

Included:

- (8) stepped segments
- (1) top nut/handle
- (1) o-ring
- (1) flat base
- (4) screws
- (1) threaded rod with a piston pre-installed
- (1) stop nut
- (1) aluminum support base
- (1) spring



Directions:

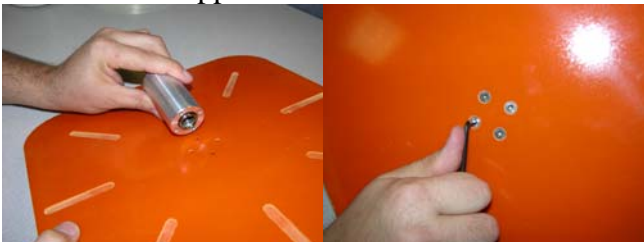
1. Fit the rod through the aluminum support.



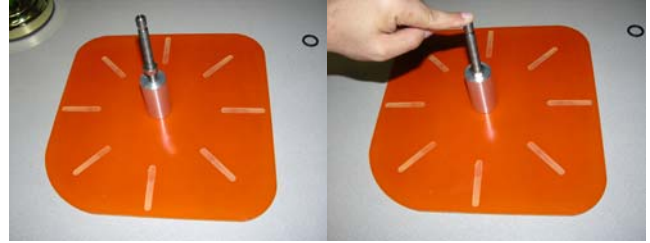
2. Push the spring into the aluminum support.



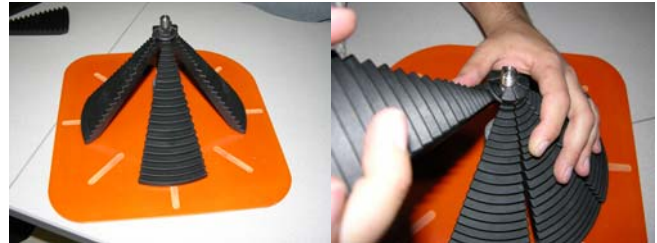
3. Screw the support onto the base.



4. Install the stop nut.



5. Using the o-ring to bind them, install the stepped segments and align them to the grooves on the base. Hook the top under the o-ring, then push down. Start with a few, and then add one at a time.



6. Install the top nut/handle, then make final height adjustment if necessary.



7. In hot water or oil, heat the PTFE seal to 130° to 140° F (55° to 60° C) for about five minutes. This step is necessary to soften the seal. **Do not stretch a seal without heating it first. It will break.**



8. Fit the seal over the cone, and press down firmly and smoothly to stretch the ring.

